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Оборудование CANNON

Брошюра



Products for Asphalt Testing

For over 50 years, CANNON Instrument Company has provided asphalt testing labs with critical testing equipment and reagents including viscometers, flash point testers, constant temperature baths, standards and the CANNON bending beam rheometer (BBR). We have helped generations of customers achieve improved measurement accuracy and earned a reputation for reliable, accurate and easy to use instruments that meet or exceed ASTM, AASHTO and other industry-recognized standards.

At CANNON, we engineer our products to take on even the most challenging applications with ease, making life in the asphalt laboratory simpler, faster and safer.

Kinematic Viscosity

Automated Kinematic Viscometers Manual Glass (Capillary) Viscometers Vacuum Viscosity Equipment Constant Temperature Baths Bath Oils

Kinematic Viscosity Standards

Rotational Viscosity/Rheology

Rotational Paddle Viscometers

Bending Beam Rheometers

DSR/Rotational Viscometer

Rotational Viscosity Standards

Flash Point

Flash Point Testers

Flash Point Standards

Softening Point

Temperature



Asphalt Testing Products Cross Reference

The table below provides a cross-reference between the ASTM and AASHTO standards for specific material types and the products in this brochure. Numbers indicate the page containing product information.

Material	Property Measured	Applicable	e Method	Bending Beam Rheometers	DSR Temperature Probe & Rotational Viscosity Standards	n Rotational Paddle Viscometer	Automated Kinematic Viscometers	Manual Glass Viscometers	Constant Temperature Baths	Vacuum Viscosity Equipment	bed Viscosity Standards	Bath oils	Thermometers	ed Flash Pt Testers (Tag Closed Cup)	Flash Pt Testers (Cleveland Open Cup)	D. Flash Point Reference Materials	Softening Point Testers
Asphalt	Asphalt binder ("asphalt") is a dark brow	vn/black bi	tumen pit	ch us	ed in pa	aving	as an	adhe	sive	to bir	nd agg	Irega	te part	icles.			
binders	Softening point (Ring-and-ball)	T53	D36														12
	Flash/Fire Point (Cleveland open cup)	T48	D92												11	11	
	Rheological Properties	T315	D7175		10						10						
	Multiple Stress Creep Recovery (MSCR)	T350	D7405		10						10						
	Elevural Creen Stiffness	T313	D6648	q													
	Viscosity (Potational)	T316		5	10						10						
	Viscosity (Kinematic)	T201	D990L		10		3	4	6		7	7	12				
	Viscosity (Vacuum)	T202	D2171					4	6	5	7	7	12				
Asnhalt	Asphalt cement is asphalt that has been	refined to	meet roo	fing a	nd oth	er hu	ildina	nrodı	ict re	nuire	ment	s'	1 10				
cement	Softening point (Ring-and-ball)	T53	D36														12
	Flash/Fire Point (Cleveland open cup)	T48	D92												11	11	
	Viscosity [Kinematic]	T201	D2170				3	4	6		7	7	12				
Emulsified asphalts	Emulsified asphalts are a combination of payement surface treatments and tack	of asphalt b coats.	inder and	wate	r with a	sma	all amo	ount o	of em	ulsify	/ing ag	gent.	They a	re of	ten us	ed as	6
aopinanto	Viscosity (Rotational naddle)	TP 121*	D7226			8					10						
Asphalt	Asphalt pavement (or asphalt mixture) is a multi-layer compacted composite material consisting of asphalt and mineral aggregate. It i							lt is									
(mixture)	Softening point (Ring-and-ball)	T53	D36														12
	Flash/Fire Point (Cleveland open cup)	T48	D92												11	11	
	Flexural Creep Stiffness for Mixtures	TP 125*	_	9													
	Viscosity [Kinematic]	T201	D2170				3	4	6		7	7	12				
	Viscosity (Vacuum)	T202	D2171					4	6	5	7	7	12				
Cutback asphalt	Cutback asphalt is a combination of asp treatments and tack coats. Also used as	halt binder a roof sea	and a pet lant or for	troleu dam	m solv p-proo	ent. L fing (_ike er concre	nulsif te an	ied a d ma	spha Isonr	lts, th y.	ey ar	e used	as su	irface		
	Flash/Fire Point (Cleveland open cup)	T48	D92												11	11	
	Flash Point (Tag closed cup)	T79	D3143											11		11	
	Viscosity (Kinematic)	T201	D2170				3	4	6		7	7	12				
	Viscosity (Vacuum)	T202	D2171					4	6	5	7	7	12				
Road tar	Road tar is a durable substance that pro	otects road	s from daı	mage	due to	wate	er, UV i	rays, s	sunlig	ght, a	nd co	ld we	ather.				
	Softening point (Ping-and-ball)	T53	D36														12

*Provisional standard

Visit specific pages as indicated on the chart above to learn more about individual products for asphalt testing.

Automated Kinematic Viscometers

CANNON automated kinematic viscometers provide consistent, reliable viscosity determinations of asphalt binders, cements, mixtures and cutbacks.

miniAV[®] Viscometer

The miniAV[®] single-bath viscometer is a compact benchtop unit that meets ASTM D445 and exceeds ASTM D2170 precision requirements. miniAV[®] automates the sampling, testing and reporting processes to provide a complete, turn-key solution for labs seeking to move from labor-intensive manual viscosity testing to a modern, automated testing platform.

Benefits of automated viscosity measurement:

- Reduced operator-to-operator variability
- Elimination of mathematical errors
- Improved traceability and reporting
- Reduced solvent consumption
- More efficient use of operator time and skill sets

miniAV Specifications						
Viscosity range - mm²/s (cSt)	0.5 to 10,000 [¥]					
Temperature range (°C)	15* to 100					
Sample handling capacity	1					
Preheated sample tray option	Yes					
Heated drain line option	Yes					
Application	Single sample/ small batch					

*with optional bath cooler ¥depending on temperature





Manual Glass (Capillary) Viscometers

Use of high quality instruments ensures test reliability and accuracy. All CANNON glass capillary viscometers are traceable to a NIST calibration and manufactured in our ISO 9001-registered, A2LA-accredited laboratory.

Cannon-Fenske Opaque

12 mL minimum sample volume

9.0 in (23.0 cm) minimum bath depth

Neoprene (rubber) and self-aligning plastic and metal holders may be ordered separately. Rubber stoppers are also available

Available calibrated and uncalibrated

Zeitfuchs Cross-Arm

1 - 3 mL minimum sample volume

9.0 in (23.0 cm) minimum bath depth

Available with and without permanently attached round or rectangular metal holders

Neoprene (rubber) and self-aligning metal holders may be ordered separately.

BS/IP/RF U-Tube

7 mL minimum sample volume

11.0 in (28.0 cm) minimum bath depth

Neoprene (rubber) holders may be ordered separately

Reverse Flow Viscometers

Reverse-Flow viscometers measure the viscosity of transparent and opaque liquids. They permit measurement of dark liquids for which the meniscus cannot be readily observed. Reverse-Flow viscometers, including Cannon-Fenske Opaque, Zeitfuchs Cross-Arm and BS/IP/RF U-tube viscometers, meet the requirements of ASTM D2170, "Kinematic Viscosity of Asphalts [Bitumens]".



Koppers Modified Vacuum

2 mL minimum sample volume

7.0 in (17.8 cm) minimum bath depth

Neoprene (rubber) holders may be ordered separately

Asphalt Institute Vacuum

3 mL minimum sample volume

7.1 in (18.0 cm) min bath depth

Available with and without permanently attached round metal holders

Neoprene (rubber) holders may be ordered separately

Cannon-Manning Vacuum

6 mL minimum sample volume

7.1 in (18.0 cm) minimum bath depth

Available with and without permanently attached round metal holders

Neoprene (rubber) holders may be ordered separately

Vacuum Viscometers

Vacuum viscometers, a type of reverse flow viscometer, measure viscosity of highly viscous samples (both transparent and opaque) that do not readily flow under gravity according to ASTM D2171, "Viscosity of Asphalts by Vacuum Capillary Viscometer". As their name suggests, vacuum viscometers require an accurately controlled vacuum source to pull the sample through the viscometer. CANNON offers three different types of vacuum viscometers.







Vacuum Viscosity Equipment

(for use with vacuum viscometers per ASTM D2171)

When measuring the viscosity of highly viscous samples according to ASTM D2171, an accurately controlled vacuum source is essential to obtaining accurate viscosity measurements.

Digital Vacuum Regulators (DVR)

CANNON DVR-1000 \oplus DVR-1500 digital vacuum regulators provide precise vacuum measurement and control.

- DVR-1000 requires a vacuum source
- DVR-1500 has a built-in vacuum pump
- The solid-state DVR-1000 and DVR-1500 use no mercury.





Vacuum Manifolds (3 or 4 port models)

For use with DVR-1000/1500 series digital vacuum regulators, the CANNON vacuum manifold mounts on CANNON CT-1000/2000 baths and permits manual control of vacuum and/or pressure for glass capillary viscometers



DVR 188

DIGITAL VACUUM REGULATOR

Vacuum Pump

CANNON's pressure/vacuum pump provides a costeffecitve, compact source of low level pressure/vacuum for filling glass capillary viscometry of high-viscosity liquids

Constant Temperature Baths

Precise temperature control is critical for accurate viscosity measurement of asphalts. CANNON constant temperature baths range from thermo-electrically cooled, low-temperature models to safe high-temperature units. CANNON baths satisfy ASTM D445, D2170 and D2171 requirements



CANNON Bath Cooler

- One-tenth the size of many conventional chillers
- Accurately controls bath temperatures down to as much as 15 °C below ambient



Bath Storage

- A 2 drawer storage unit fits beneath all CANNON constant temperature baths
- Provides elevated bath viewing and storage for viscometers and accessories

CANNON Constant Temperature Baths



Model	Temp Ra	inge (°C)	TE Cooling	Visc/Thermo Ports	Bath Height (in.)	Auto Temp Adjustment	Networking Capability
	Low	High					
Standard Rang	je Baths						
CT-500	20*	100	Option	7/2	12	No	No
CT-518	20*	100	Option	7/2	18	No	No
Extended Rang	ge Baths (< a	ambient; >1	00 °C)				
CT-600	10	100	Yes	7/2	12	No	No
CT-1000	20*	150	Option	7/0	12	No	No
CT-1000HT	25*	200	Option	7/2	12	No	No
CT-2000	10*	150	Option	7/0	12	Yes	Yes
Sub-Zero Baths							
TE-1500	-30	10	Yes (integrated)	2/1	12	No	No
TE-3000	-30	30	Yes (integrated)	2/1	12	Yes	Yes

*with optional cooling

Bath Oils

CANNON offers bath oils for use as the heat transfer media in CANNON automated viscometers and constant temperature baths.

-	
	IBF Bath Oil
UNF CONSTANT TEMPERATURE BATHOL	Low cost bath oil for use in CANNON constant temperature baths
	 Contains oxidation inhibitor to reduce darkening at high temperatures
	 Recommended for applications with test temperatures from ambient to 100 °C (212 °F)
	weather statements
Silicone Bath Oil	

For use in CANNON automated viscometers and constant temperature baths

- Best choice for applications requiring temperatures >100 °C (or 212 °F)
- Clear, colorless liquids available in three viscosity grades. 10 cSt bath oil for temperatures from 25 °C to 100 °C; 20 cSt for 80 °C to 135 °C and 50 cSt for 135 °C to 150 °C

Viscosity Standards

The periodic use of high quality viscosity standards to verify the performance of viscometers ensures proper calibration and reliable measurement. CANNON provides a broad range of viscosity standards applicable to asphalt testing including:

- General purpose viscosity standards (with data provided in both mm²/s and mPa·s)
- High viscosity standards

Container Sizes

U.S. Customary Units	Approximate Metric Unit Equivalent*
4 oz. Size	120 mL
Pint Size	500 mL
Quart Size	1L
Gallon Size	4 L
5-Gallon Size	20 L

*NOTE: Conversions from U.S. customary units to metric units are approximate

CANNON viscosity standards are traceable to a NIST calibration and prepared in our ISO 9001-registered, A2LA-accredited laboratory. We hold ISO 17025 and Guide 34 accreditation (certificates 1262.01 and 1262.02) from A2LA for competency in the manufacture and certification of reference materials.



CANNON

10 cSt Silicone Oil Bath Fluid 9726-L40

Rotational Digital Paddle Viscometers

CANNON's rotational digital paddle viscometers provide an automated alternative to the dated, labor-intensive Saybolt method for measuring the dynamic viscosity of non-homogenous materials such as emulsified asphalts.

CANNON

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CANNON®

4 5

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6 7

DPV and TE-DPV

Both the standard DPV and the thermoelectrically-cooled TE-DPV meet ASTM D977, ASTM D2397, ASTM D7226 and AASHTO TP 121 requirements.

Key advantages over the Saybolt method include:

- Improved lab efficiency enables unattended sample testing
- Less tedious methodology simply load the sample and push a button to initiate testing
- Easier clean up easily removable sample cup and wipe-clean paddle make cleaning between samples quicker and easier
- Reduced dependence on operator skill level fully automated, consistent sample processing and testing
- Automated calculations data may be transferred to an optional printer
- Improved space utilization 1/7 the benchtop footprint and 1/3 the weight of Saybolt viscometer baths
- Technician safety no glass components or accessories and reduced need for hazardous cleaning solvents
- Convenient portability Self-contained, compact instrument requires no ancillary equipment
- More accurate temperature measurement offers direct measurement of sample (not bath) temperature
- Greater sample homogeneity paddle continuously mixes the sample for more representative data

Finally! CANNON DPV and TE-DPV digital paddle viscometers provide an automated and convenient alternative to the Saybolt method for testing emulsified asphalt viscosity

CANNON's rotational digital paddle viscometers include the standard DPV model and the thermoelectrically-cooled, TE-DPV. Thermoelectric cooling allows the TE-DPV to test asphalt emulsions at 25 °C. The standard DPV permits testing up to 30,000 mPa·s or cP.

		Test Te	mperatu	res (°C)	Viscosity Range (mPa·s or cP)				
	25	40	50	80	100	30	3,000	30,000	
TE-DPV									
DPV									

Bending Beam Rheometers (BBR)

CANNON worked in close collaboration with SHRP researchers to develop the first bending beam rheometer on which the original SuperPave test methods were developed. Bending beam rheometers simulate low temperature stresses that build gradually in pavement, predicting low temperature thermal cracking.

A workhorse instrument in asphalt testing labs world-wide, CANNON's newest BBR models feature the same durability that characterized their predecessors. In addition, both the TE-BBR and TE-BBR Pro offer TE-cooling with solid state Peltier elements. Reliability and performance establish CANNON as the industry leader for measuring flexural creep stiffness of asphalt binders and mixtures.





CANNON

TE-BBR Pro for asphalt research

Optimized for high load testing (up to 4.5 kg), TE-BBR Pro is the only true stress/force controlled BBR. It is ideal for research applications of asphalt and aggregate beam (mixes).

TE-BBR for asphalt QC

A specification grade instrument, TE-BBR meets SHRP, AASHTO and ASTM requirements for AASHTO T313, AASHTO TP 125 & ASTM D6648.

Bending Beam Rheometer (BBR) Accessories

Complete BBR precision calibration kit	A high precision gage block, precision-cut stainless steel thin beam, $1/4^{\prime\prime}$ compliance beam, four 100 g weights and NIST-traceable calibration certificates in a convenient carrying case
BBR precision calibration kit (D6648 update)	Provides items required for update to D6648 including a high precision gage block, precision-cut stainless steel thin beam and NIST-traceable calibration certificates in a convenient carrying case
Silicone rubber mold for BBR	Simplifies the procedure for making asphalt beams
Crack seal kit	Includes a set of 5 modified beam supports, a thin and thick beam (for calibration), installation hardware and documentation

DSR Temperature Probe & Rotational Viscosity Standards

DSR Temperature Probe

A dynamic shear rheometer determines the viscous and elastic behavior of asphalt binders per AASHTO T315 and AASHTO T350. Data obtained from the DSR indicates the material's workability at medium to high temperatures and ensures it can be handled and pumped at the refinery, terminal or hot mixing facility.

The DSR temperature probe consists of a tiny thermistor mounted within a thin 25 mm disk made of silicone rubber. When the probe is inserted between the plates of a dynamic shear rheometer and the probe wires are connected to a digital ohmmeter, temperatures between -40 °C and 100 °C may be measured to an accuracy of \pm 0.05 °C. The DSR temperature probe is supplied with a calibration certificate and instructions for use.





Rotational Viscosity Standards

Use of high quality standards ensures test reliability and accuracy. CANNON provides a broad range of viscosity standards to calibrate and verify the performance of rotational viscometers for asphalt testing including:

- Dynamic Shear Rheometer (DSR) Viscosity Standard
- High Viscosity Standards
- Silicone Viscosity Standards

CANNON viscosity standards are traceable to a NIST calibration and prepared in our ISO 9001-registered, A2LA-accredited laboratory. We also hold ISO 17025 and Guide 34 accreditation (certificates 1262.01 and 1262.02) from A2LA for competency in manufacture and certification of reference materials.

Flash Point Testers

Flash point is the lowest liquid temperature at which a test flame causes sample vapors to ignite. Fire point is the temperature at which the test flame causes the sample to ignite and remain burning for \geq 5 seconds. CANNON offers several flash point testers applicable to the asphalt testing market.

Tanaka aco-8as Cleveland Open Cup Flash Point Tester

The aco-8as is an automated ASTM D92 Cleveland Open Cup (COC) flash and fire point tester designed specifically with features for testing bitumous materials to improve precision and safety.

Key Features:

- Unique skimmer to automatically remove surface skin that forms on the sample
- Automatic fire containment lid activates to cover the test cup when a sustained fire is detected.
- Password protection and data storage (up to 200 results)
- USB port for use of flash memory or keyboard





Tanaka atg-8 Tag Closed Cup Flash Point Testers

atg-8l	Tag closed cup flash point tester						
	 Automated ASTM D56 						
	• Metal block bath for low temperature testing						
	 Cooling/heating controlled via liquid cooled Peltier modules (optional chiller required) 						
atg-8w	Tag closed cup flash point tester						
	 Automated ASTM D56 						
	 Conventional water bath 						

Flash Point Reference Materials

CANNON flash point reference materials, sold in 200 mL bottles, are produced in accordance with ASTM D56, "Flash Point by Tag Closed Cup Tester" and ASTM D92, "Flash and Fire Points by Cleveland Open Cup Tester".

Nominal flash point values of flash point reference materials							
Standard	ASTM D56 Flash Point (°C)	ASTM D92 Flash Point (°C)					
FPRM10†	50	—					
FPRM11	66	—					
FPRM14	—	116					
FPRM16	—	137					
FPRM2D	_	163					
FPRM4D	—	224					
FPRM9D	_	274					

† Incurs additional shipping charges due to low flash point



Softening Point Testers

Softening point testers are used as a consistency check for modified asphalts. Bitumen samples supporting steel balls are confined in brass rings suspended in a liquid bath which is heated at a prescribed rate. As the sample softens, the balls and bitumen sink to the plate. When bitumen touches the plate, the bath temperature is recorded as the softening point.

Tanaka asp-6 Softening Point Tester

The automated ASTM D36 asp-6 reliably tests the softening point of bitumen and other materials.

Key Features:

- Wide light beam provides reliable, automatic falling ball detection
- Built-in safety shutdown in the event of harmful vapor generation from overheated glycerin
- Password protection and data storage (up to 200 results)
- High visibility display
- Ethernet/RS-232 port for LIMS connectivity
- USB port for use of flash memory or keyboard



Thermometers

Accurate and precise temperature measurement is critical when testing asphalt materials.

Dostmann P795 Digital Thermometer

The handheld Dostmann P795 digital thermometer provides precise temperature measurement and meets the stringent temperature requirements of ASTM D445, D2170 and D2171.

- Accuracy of ± 0.015 °C from -50 °C to +200 °C.
- Dual channel
- Provides simultaneous display of two measured values or a differential temperature measurement
- Smartprobes are sold separately.

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